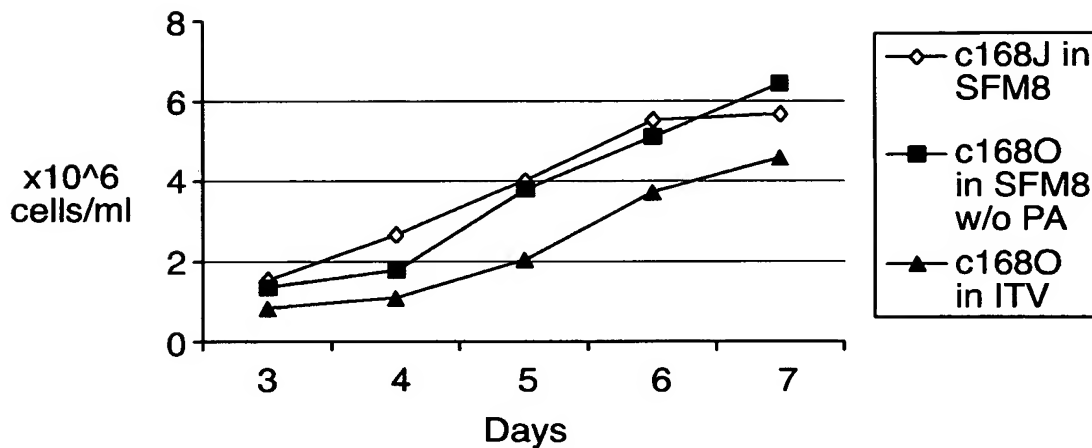


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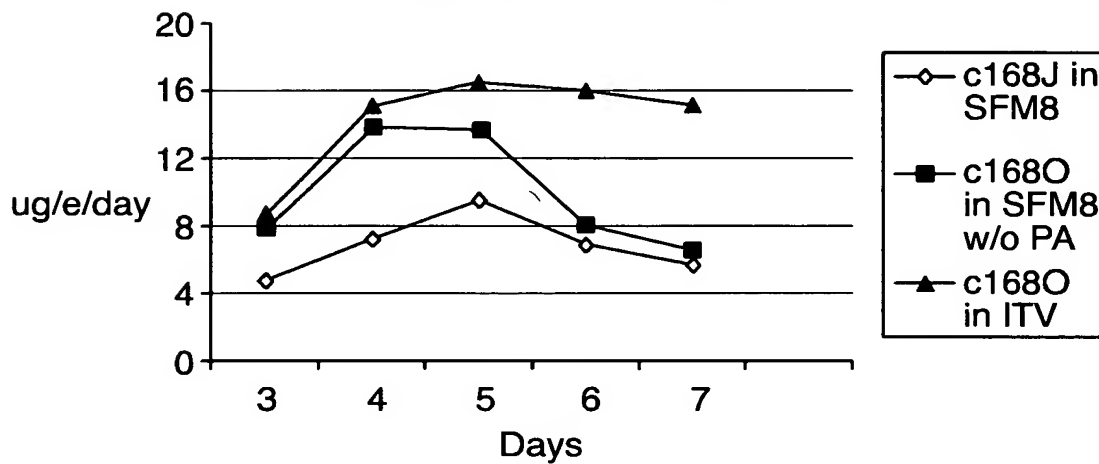
**FIG. 1**

**Total Cell Density**



**FIG. 2**

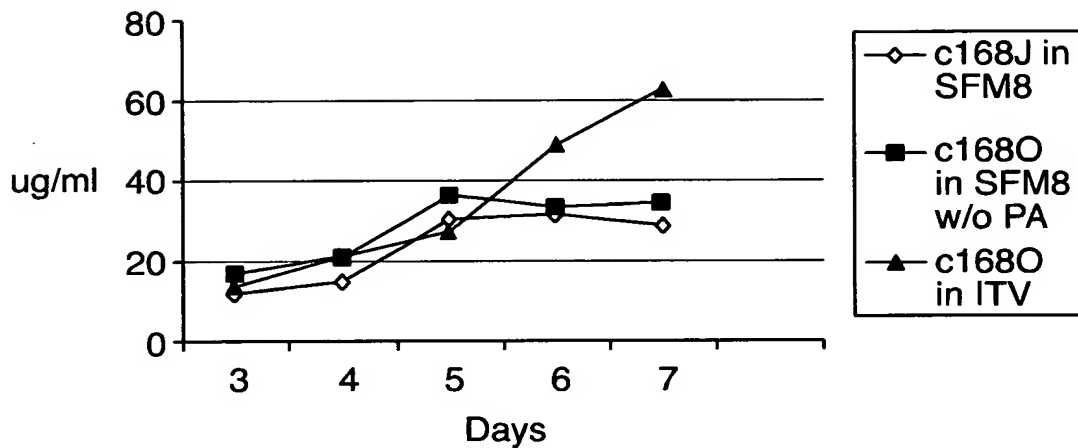
**Specific Productivity**



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**FIG. 3**

**IgG Production**



**FIG. 4**

**Viability**

